

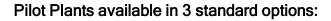
Our membrane pilot plants are designed to evaluate key performance parameters under simulated <u>operating conditions</u>.

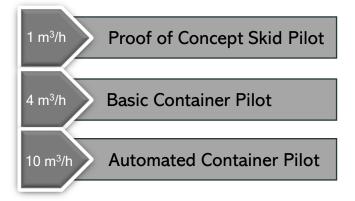
Pilot plants are constructed as containerized or skidmounted systems for easy installation and commissioning.

MEMBRANE PILOT PLANTS

Key performance information required from piloting to evaluate membrane system feasibility:

- Achievable flux, recovery and rejection
- Operating pressure and crossflow rates
- Pretreatment system performance
- Membrane staging and configuration
- Permeate / Concentrate stream samples
- · Cleaning requirements, chemicals and frequency







PROOF OF CONCEPT

Compact skid pilot plant operating with 2540 membranes to provide onsite proof of concept pilot studies:

- Semi Batch operation
- Flow rate: 1 m³/h
- 2 x 2.5" membranes
- Permeate production: 25 60 L/h
- Operating pressure : max 60 bar
- Digital flow, temperature, pressure
- Manual data capture

Available in a rental option

MEMBRANE PILOT PLANTS



BASIC CONTAINER PILOT





Basic container pilot plant utilizes 4" membranes to achieve a higher permeate production rate for downstream evaluation:

- Semi-batch or Continuous operation
- Flow rate: 4 m³/h
- Permeate production: 400 1000 L/h
- Operating pressure : max 60 bar
- □ 6 x 4" membranes (1 stage)

- Digital flow, temperature, pressure
- VSD flow control
- □ UF, NF and CIP sections
- Manual valves
- □ HMI with data capture



AUTOMATED CONTAINER PILOT PLANT

Large pilot plant utilizing 8" membranes (same as full scale plants) representative of operating membrane performance and production:

- Continuous operation
- □ Flow rate: 10 m³/h
- Permeate production: 3 8 m³/h
- Operating pressure : max 60 bar
- □ 6 x 8" membranes (up to 36 membranes option)
- Digital flow, temperature, pressure
- VSD flow control
- UF, NF and CIP sections
- Actuated valves
- □ Full automation with PLC, HMI and data capture